

Type		Desktop
Colour Support		Monochrome
Copy	Scan	Main: 600dpi x Sub: 600dpi
Resolution	Print	Main: 1,800dpi equiv, x Sub: 600dpi
Gradation		256
Memory Capacity (Std./Max.)		2048MB
HDD		250GB (423: Standard, 363, 283, 223: Option)
Original Type		Sheets, Books, Objects
Max. Original Size		A3 (11" x 17")
Output Size		A3 to A5, B6S ¹ , A6S ¹ Thick Paper
Image Loss		Max. 4.2mm or less for top edge, Max. 3.0mm or less for bottom edge, Max. 3.0mm or less for right/left edges
Warm-Up Time (main power on / off)		12 sec. / 30 sec.
First Copy Time (A4 Crosswise)		Without HDD: 12 sec. / 25 sec. (363, 283, 223 only)
Copy Speed (A4 Crosswise)		423: 363: 3.6 sec. 283, 223: 4.2 sec.
Copy Speed (A4 Crosswise)		423: 42 ppm, 363: 36 ppm, 283: 28 ppm, 223: 22 ppm
Copy Magnification	Fixed Same Magnification	1:1±0.5% or less
	Scaling Up	1:1.154/1.224/1.414/2.000
	Scaling Down	1:0.866/0.816/0.707/0.500
	Preset	3 types
	Zoom	25-400% (in 0.1% increments)
	Lengthwise Crosswise Individual Settings	25-400% (in 0.1% increments)
Paper Capacity (80g/m ² paper)		500 sheets x2 trays (main unit), 150 sheets (Multiple Bypass Tray)
Paper Weight	Tray 1 - 2	60 - 90g/m ²
	Multiple Bypass Tray	60 - 210g/m ²
Multiple Copy		1 - 999 sheets
Auto Duplex		Type: Non-Stack Paper Size: Width/139.7-297mm (5.5"-11"), Length/158-431.8mm (6.25"-17") Paper Weight: 60-90g/m ²
Power Requirements		AC220-240V 7A (50 to 60Hz)
Max. Power Consumption		1.5kW or less
Dimensions [W] x [D] x [H]		423, 363: 623 x 799 x 816 mm, 283, 223: 623 x 794 x 700 mm
Weight		423, 363: 78kg, 283, 223: 66kg

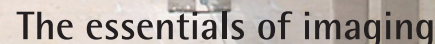
Type	Embedded
CPU	MPC8533E (667MHz)
Memory	Shared with the copier
Print Speed	Same as Copy Speed (when using the same original)
HDD	250GB (Shared with the copier)
Print Resolution	1,800dpi equiv. x 600dpi
PDL	PS/Script 3
Protocol	TCP/IP, IPX/SPX (NDS support), SMB (Net BEUI), LPD, IPP1.1, SNMP, HTTP
Support OS	Windows 2000 SP3/XP/XP 64bit/Vista/Vista 64bit/Win7 Server2003/Server2003 64bit/Server2008/Server2008 64bit Mac OS 9.2 (PPD)/X 10.2,3.4,5/10.4.5 Intel, Linux
Fonts	80 European fonts
	137 European Type1 fonts
Interface	10BASE-T/100BASE-TX/1000BASE-T

Type	Full-Colour Scanner
Interface	10BASE-T/100BASE-TX/1000BASE-T
Driver	TWAIN Driver, HDD TWAIN Driver
Protocol	TCP/IP (FTP, SMB, SMTP)
Scanning Speed (A4 Crosswise)	70/70rpm (300dpi), 42/24rpm (600dpi)
Scanning Size	Max. A3
Output Format	TIFF, PDF, Compact PDF, JPEG
Scanning Resolution	Push: 200dpi / 300dpi / 400dpi / 600dpi Pull: 100dpi / 200dpi / 300dpi / 400dpi / 600dpi

Protocol	Send: SMTP, Receive: POP3, TCP/IP
Connection Mode	Full-Mode
Sending Paper Size	A3, B4, A4
Recording Paper Size	Max. A3
Resolution	B/W: 200 x 100dpi, 200 x 200dpi, 400 x 400dpi, 600 x 600dpi Colour/Grey Scale : 200 x 200dpi, 400 x 400dpi, 600 x 600dpi
Interface	Ethernet (10BASE-T/100BASE-TX/1000BASE-T)
Colour	Support Colour Internet Fax
Format	Send: TIFF-F, Receive: TIFF-F Colour/Grey Scale : TIFF (RFC3949 Profile-C)

Communication	Super G3
Compatible Lines	Public Telephone Line, Fax Communication Line
Line Density	G3: 8 x 3.85, 8 x 7.7, 16 x 15.4 line/mm, 600 x 600dpi
Modem Speed	2.4kbps-33.6kbps
Compression	MH/MMR/MMR/JBIG
Sending Paper Size	Max. A3
Recording Paper Size	Max. A3
Transmission Speed	Approx. 3 sec.
Scanning Speed (A4 Crosswise)	1.0 sec. (A4/detailed mode)
Memory	Shared with the copier
Number of Abbr. Dials	2,000
Number of Program Dials	400
Number of Group Dials	100

Some products are not available in some areas.



Meet the MFP Designed to Reduce Your TCO

The question is, where do you find an efficient, productive and environmentally considerate MFP that reduces TCO? The answer is as plain as black and white – the new bizhub 423/363/283/223, Konica Minolta's MFP with built-in colour scanning. In the era of colourful business documents, you need an MFP that straddles the divide between colour and monochrome. You need bizhub.

The solutions of i
Document Solutions For The Way You Work

Konica Minolta's solutions of i include our extensive lineup of MFPs, printers and software applications designed for you, the individual.

<http://www.solutions-of-i.com>

Go

Environmental Consideration 01

Konica Minolta understands that saving resources benefits both the planet and your bottom line. Expanding on that idea, we also strive to make your office environment as agreeable as possible.

Toner Recycling Mechanism

Toner used in the bizhub 423 series is reused 100%. Untransferred toner that remains on the photoconductor is removed by the cleaning blade, carried through the recycle duct, and re-sent to the developing unit. This process eliminates the generation of toner waste.

Environmentally Considerate Toner

Since 2000, when Konica Minolta introduced the world's first polymerised toner for digital monochrome MFPs, Simitri toner has been made using biomass, a plant-based resource. This ensures less environmental impact without sacrificing image quality.



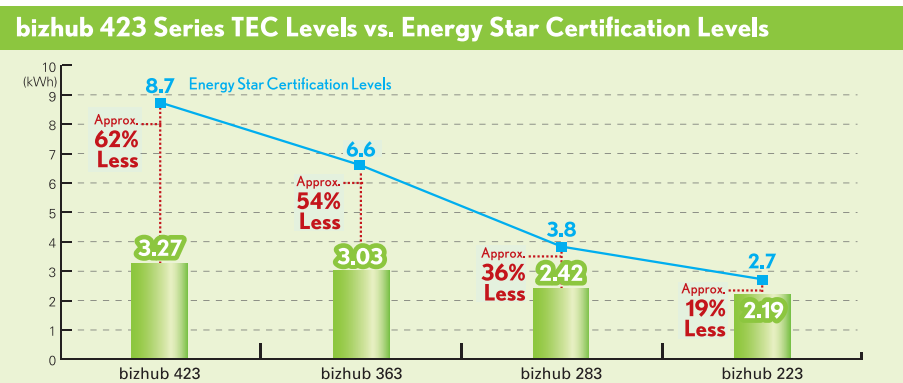
Quiet Operation

The bizhub 423 series is the quietest MFP in its class during standby. Noise reductions have also been made in the ADF, making it the smart choice for a high-performance MFP that isn't an intrusive presence.

Superior TEC Values

The bizhub 423 series offers excellent energy performance. It surpasses the TEC values* needed to gain Energy Star certification by a wide margin – up to 62% for the bizhub 423 model.

* TEC (Typical Electricity Consumption) is the test method used by Energy Star.



Question 1

How do I incorporate colour documents in my monochrome workflow?

The bizhub answer

Colour Scanning

Monochrome output plus colour scanning means you can digitise, save, share and reuse colour documents.



Question 2

How do I streamline my office's document management needs?

The bizhub answer

Smart Output Management and Unified Firmware

Biometric and non-contact IC card authorisation ensure stress-free authorisation, while a number of copy, print and fax output control functions help limit paper and energy use. Furthermore, the 423 series uses the same firmware as colour models, enabling universal management for all MFPs on your network.



Question 3

How do I minimise environmental impact and total product lifecycle cost?

The bizhub answer

Total Design Philosophy

The 423 series offers a three-tiered solution to respect the environment and your bottom line – reduced use of materials during construction, low energy consumption and compliance with a host of environmental regulations.



Innovative Technology 02

Don't let the monochrome output fool you – the bizhub 423 series offers many of the same features as colour MFPs, while keeping running costs manageable.

Colour Scanning

Despite being a monochrome MFP, the bizhub 423 series offers colour scanning, letting you share and save documents in their original state.

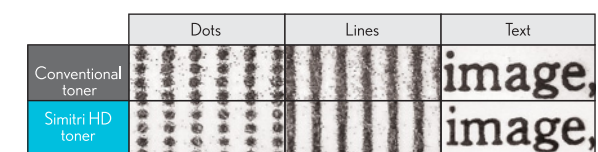
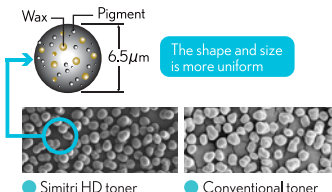


Simitri HD Toner with Biomass

Konica Minolta's exclusive polymerised toner with plant-based ingredients (biomass) offers high image quality and less environmental impact.

Simitri HD
High Definition Polymerized Toner

Structure of Simitri HD Toner



Comparison of conventional toner and Simitri HD toner. (Internal testing)

High-quality Monochrome Output

Colour originals are output in high-quality monochrome without shifts in gradation. This is especially apparent during printing, as screens optimised for the characteristics of the engine's properties improve gradations and reduce graininess.

Image Processing Engine

A new ASIC image processing engine ensures high-quality monochrome prints.

OpenAPI

Konica Minolta's proprietary API system that enables customised workflows.

Integration with Colour MFPs

New firmware enables full feature integration with colour devices.



Exceptional Document Handling

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As the monochrome MFP designed to reduce TCO, the bizhub 423 series delivers the kind of high-level document performance you would expect to find with costlier MFP models.

High-speed Network Scanning

Even though the bizhub 423 series is a monochrome MFP, it can scan at a speed of 70opm in both monochrome and colour, enabling your office to enjoy a colour workflow without the added cost of a colour device. Additionally, mixed colour/monochrome and mixed sized documents are automatically detected without pre-scanning, saving you time.

Multi-method Send

Scan a document and send the data to various destinations at once, including a PC, e-mail address, etc. This time-saving function greatly increases efficiency when the same document has to be sent to multiple contacts with varying network environments.

Scan to SMB

Send scanned data directly to a shared folder on a PC.

Scan to FTP/WebDAV

Send large documents or multiple documents to a server to facilitate saving and sharing.

Scan to Box

Send documents to the Box, from which they can be shared and re-sent.

Scan to USB Memory

Scan documents directly to an attached USB device – no network means higher security and convenience.

Scan to E-mail

Send documents as attachments to e-mail addresses. Compatible with S/MIME encryption and LDAP for easy address retrieval.

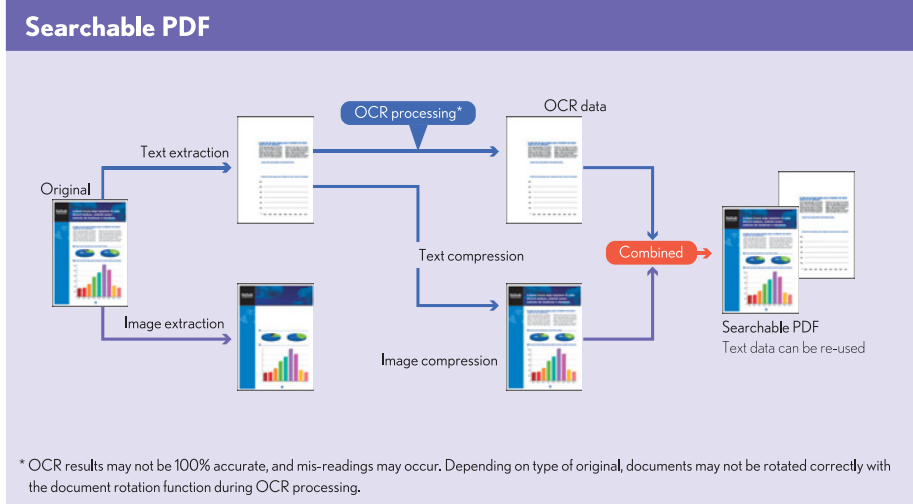
Searchable PDF

Scanned originals can be saved as PDF files with selectable text data using OCR (Optical Character Recognition) processing. This makes it possible to search for keywords in the text of the PDF file, as well as copy and paste the desired text into other applications.

*Optional HD-516 HDD required (bizhub 363/283/223).

Compact PDF

In order to reduce the size of PDF files to enable easier handling, the Compact PDF function automatically separates a document image into text and photo areas. This function, which preserves image quality, is ideal when saving and sending large files.



For a Smoother Workflow

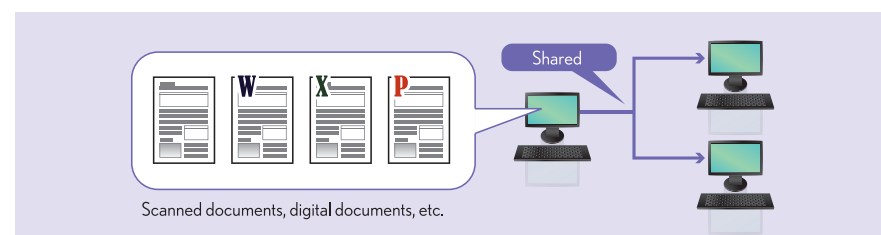
PageScope Web Connection

A web-based network utility providing information on device status and settings.



PageScope Workware

Manages data as PDF files for easy editing, processing and searching.



Box Function

Saves scan, copy, print or fax data to the Box, facilitating information sharing.

PageScope Box Operator

Lets you view, download, reprint, rename and delete files stored in the User Box.



Enhanced Usability

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Konica Minolta focuses on the needs of every user by offering superior functionality and ease-of-use to make simple work of even complex processes.

Colour LCD Panel

Boasting a large 8.5-inch colour LCD screen and 4 adjustable tilt angles, the new bizhub offers users a highly legible interface and an intuitive layout for trouble-free navigation.



Guide Functions

The Guidance Function offers information relevant to the feature currently in use, while the Animation Guidance walks users through the process of removing paper jams.

*Optional HD-516 HDD required (bizhub 363/283/223).



Easy Setting Keys

Select up to four functions you often use, such as magnification or duplex to be displayed on the main menu for easier access.

Stylish Design

Sporting a sophisticated black and white body with a 360-degree design, the new bizhub looks great from any angle, no matter where it is placed in your office.



Universal Design

Paper trays can be opened and closed with either an overhand or underhand grip, making it easier for everyone in the office to replenish paper supplies as needed.



Cost-effective Fax Solutions

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Stay in touch without incurring extra costs. The bizhub 423 series is equipped with a host of advanced fax features to keep information flowing and keep costs low.

IP Address Fax

Simply select an IP address to send a colour or monochrome fax to any SMTP compatible device or bizhub on the network that supports IP Fax. And since this feature uses existing network systems, no additional costs are required.

*Optional HD-516 HDD required (bizhub 363/283/223).

*Optional FK-508 Fax Kit, MK-726 Fax Mount Kit required.

Colour Internet Fax

Colour Internet Fax comes standard, enabling cost-efficient transmission of colour and monochrome faxes to any MFP that supports the Profile C standard, even machines outside of the intranet. This method also helps reduce costs by taking advantage of your pre-existing internet infrastructure.

*Optional HD-516 HDD required (bizhub 363/283/223).

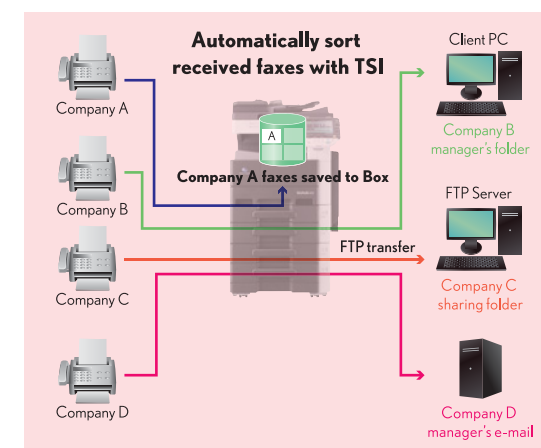
PC Fax

Send data directly from a PC to any fax machine via the bizhub 423 series. This function helps reduce paper waste and cut TCO as there's no need to print before faxing.

*Optional FK-508 Fax Kit, MK-726 Fax Mount Kit required.

TSI Routing

TSI (Transmitting Subscriber Identification) identifies and sorts faxes by sender, either individuals or organisations. This makes it possible to automatically receive and store all faxes from a particular sender in a designated folder within the Box. Faxes can also be sent separately to an e-mail, FTP or SMB server, making it ideal when away from the office or on a business trip.



More Fax Functions

Super G3 Fax (optional)

High-speed, high image quality faxes offering exceptional cost performance.

Spam Fax Protection

Save incoming faxes temporarily on the HDD and preview as thumbnails before printing.

Memory Reception

Documents can be received, stored in memory, and printed out as needed.

Multi-port Fax (optional)

Send faxes to two destinations at the same time.

Address Registration

Register up to 2,000 individual and 100 group addresses and fax numbers for quick access and easy sending.

Productivity meets resource conservation in the bizhub 423 series. Get more work done at a lower cost with the diverse output opportunities at your fingertips.

Diverse Finishing Options

Choose between the robust, feature-rich floor finisher and the space-saving inner finisher for the finishing options that fit your business needs.



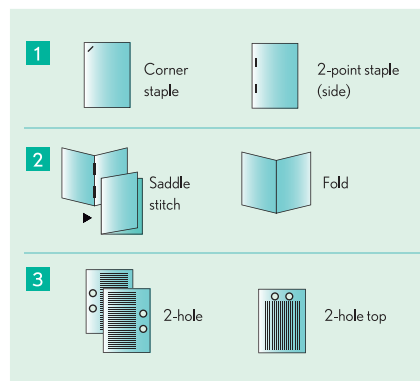
FS-527 Floor Finisher

With an impressively narrow width of only 528mm, the FS-527 Floor Finisher offers stapling, as well as optional hole punching and saddle stitching – ideal for creating presentation materials and reports. Additionally, the optional JS-603 Job Separator divides output between three trays depending on delivery destination, while a low-noise design ensures quiet operation.



FS-529 Inner Finisher

This internal finisher in the main body reduces space, while offering stapling and separating functionality. The JS-505 Job Separator can also be used.



- 1 FS-527 / FS-529 Finisher Stapling Functions ▶ Up to 50 sheets side stapling, FS-529 corner stapling performed concurrently.
- 2 FS-527 Finisher + SD-509 Saddle Stitcher Booklet function + Folding function ▶ Up to 15 sheets, up to 3 sheets for folding.
- 3 FS-527 Finisher + PK-517 Punch Kit punch function ▶ Up to 210g/m²

Quick Start

To increase productivity while reducing energy consumption, the bizhub 423 series offers a warm-up time (WUT) of 12 seconds or less when in Sleep Mode and a first-copy output time (FCOT) of only 3.6 seconds* or less.

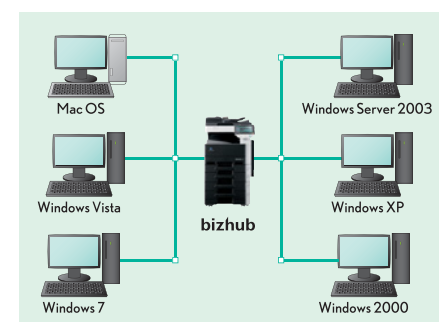
*bizhub 423/363 only. WUT for bizhub 283/223 is 4.2 seconds.

Duplex / n-in-1 Copy & Print

Up to 16 pages can be printed on one sheet (8 pages for copying) with n-in-1 printing. With the optional DF-621 Reverse ADF, duplex copying and printing is available, contributing to less paper waste and improved cost performance.

Network Print

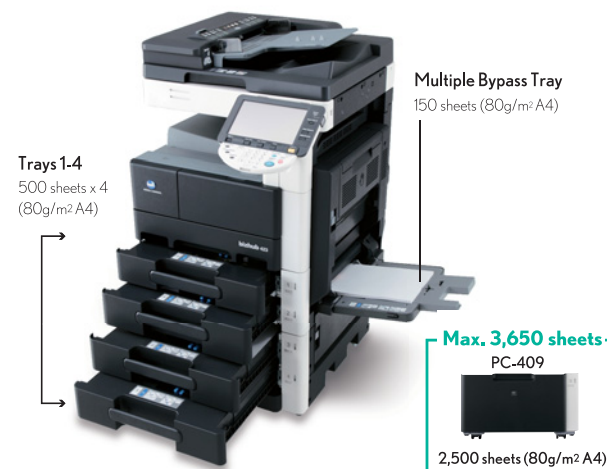
Featuring Konica Minolta's proprietary Emperon print controller, network printing comes standard, enabling printing regardless of the mix of operating systems on your network.



Paper Capacity

With two 500-sheet universal trays and a 150-page multi-bypass as standard, the bizhub 423 series offers an impressive maximum capacity of 3,650 with the PC-409 Paper Feed Cabinet. Furthermore, the multi-bypass handles thick paper up to 210g/m², allowing greater output diversity.

Maximum capacity:
3,650 (80g/m²) with the optional PC-409 Paper Feed Cabinet
Compatible media:
60–90g/m² (main unit)/60–210g/m² (Multiple bypass tray)

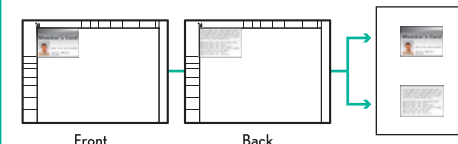


More Copy and Print Functions

- **Booklet Copy & Print**
- **Direct Print from USB Memory Device**

*Optional EK-604 or EK-605 Local Interface Kit required (bizhub 363/283/223).

Card Copy



- **Print & Save Files from Mobile Devices (Bluetooth)**
- **IPv6 Compatible**

*Optional HD-516 HDD required (bizhub 363/283/223).

Card Copy



All of the bizhub 423 series' exceptional functionality doesn't mean a thing without powerful security measures to ensure that information stays safe and in control.

Biometric Authentication

Highly efficient and secure, biometric authentication scans the unique finger veins of each user. This authentication method eliminates the need for cards and passwords which have to be renewed periodically and could be forgotten, reducing the burden on administrators.



*Optional AU-102 Authentication Unit is required.

Non-contact IC Card Authentication

This method quickly authenticates users. And since pre-existing employee ID cards can also be used, there is no added burden on the user. IC cards can also be used to authenticate entry into certain rooms or



floors for an even higher level of security.

*Optional AU-201 Authentication Unit is required.

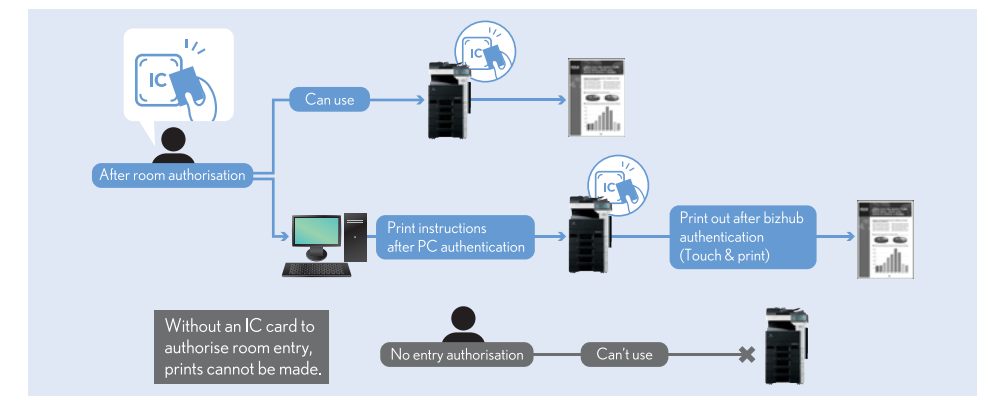
User Authentication

The bizhub 423 features an authentication system standard in the main body. Even in server-less environment, permissions can be set by user, department, etc. to control output, reducing unnecessary output and lowering TCO.

Copy Security (Copy Guard and Password Copy)

With Copy Guard, documents can be copied or printed with a special security pattern, preventing unauthorised copies. The Password Copy feature allows users to cancel this protection by entering a password before attempting to re-copy the document.

*Optional SC-507 Security Kit is required.

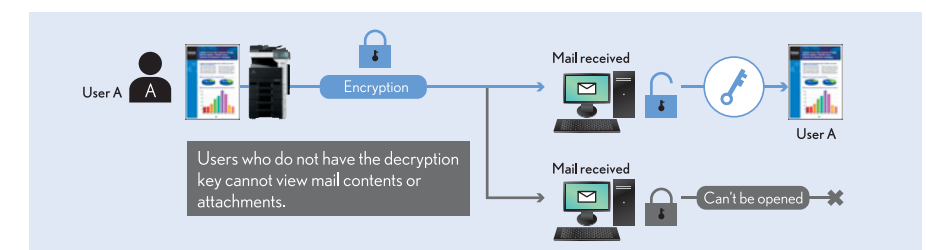


More Security Features

- **Fax Security**
- **NDS Authentication over TCP/IP**
- **HDD Lock**
- **Scan to Me & Scan to Home**
- **IEEE 802.1X Compatibility**
- **HDD Encryption**
- **Random Erase Formatting**
- **Job Log**
- **POP before SMTP**
- **HDD Auto Deletion**

Encrypted PDF Function

*Optional HD-516 HDD required (bizhub 363/283/223).



Device Management

PAGE SCOPE Enterprise Suite

Developed to control costs by streamlining the process of device and administrative management, the web-based PageScope Enterprise Suite* consists of five modules that simplify once time-consuming tasks such as centralising collection of counter data, restricting user privileges, and configuring and managing user panels.

*Optional HD-516 HDD required (bizhub 363/283/223).

PAGE SCOPE Authentication Manager

Controls authentication data for multiple MFPs on a network and enables the simple and efficient setting of authentication data for each user. This helps to integrate and streamline user management.

PAGE SCOPE Account Manager

Enables aggregate analysis and management of network devices. Analysing detailed usage conditions, estimating costs, and graphing the aggregate results help to reduce unnecessary costs and to manage costs on a group basis.

PAGE SCOPE My Panel Manager

Customises the control panel setting for each user, and simultaneously stores the customised settings in multiple bizhubs.

PAGE SCOPE Net Care Device Manager

This freeware application allows system administrators to efficiently create initial settings for devices managed by PSES, and streamlines device control.

PAGE SCOPE My Print Manager*

Facilitates printing by enabling documents to be released from any managed device, eliminating the need to check for the nearest device when sending a print job.

*When authenticating users.